

Work Order ID 66200

February 7, 2011 12:46:53 PM



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Item ID:	D4167-041	Accept		Setup	Start	
Revision ID:	PRELIM				Stop	
Item Name:	Mount Assembly					
Start Date:	2/07/11	Start Qty: 2.00		Cust Item ID:		
Required Date:	2/18/11	Req'd Qty: 2.00		Customer:		
Reference:						

Approvals:	Process Plan: <u>CL</u>	Date: <u>1/10/07</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4167	PA+ PA4 PA7								
100	Pick Kit	0.00							
	Packaging								
	Packaging								

110		0.00							
	Small Fab								
	Small Fab								

120	QC5- Inspect part completeness to step on W/O	0.00							
	QC								
	Quality Control								

inspects to PA7
Day only
8/10/03/22



PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D4167-041 Accept  Setup Start 
Revision ID: PRELIM Stop 
Item Name: Mount Assembly
Start Date: 2/07/11 Start Qty: 2.00  Cust Item ID:
Required Date: 2/18/11 Req'd Qty: 2.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start 
Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Identify as per dwg & Stock Location <i>Code</i>	0.00							
Packaging	Memo	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

WV-Dad

POSITIVE RECALL
EFFECTIVE 1/20/07 AUTH W
RELEASED _____ DATE _____

202391

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 66200

Parent Item: D4167-041






Parent Item Name: Mount Assembly

Start Date: 2/07/11**Required Date:** 2/18/11

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 11-02-07 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty per Kit On Hand	Total Qty	Qty Issued	Date Issued	Status
D4167-1 		Manufactured	No				Each	0.0000				
Mount						B66209	(IX)		23	ES 11/03/21		
MS20426AD3-4 		Purchased	No				Each	5,439.000	16	ES 11/03/21		
RIVET												
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST316		5439			8			
					104374	1439						
					110398	4000						
MS21059-3 		Purchased	No				Each	0.0000	8	ES 11/03/21		
Anchor Nut						M116706	(IX)					
						M116706	(IX)					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

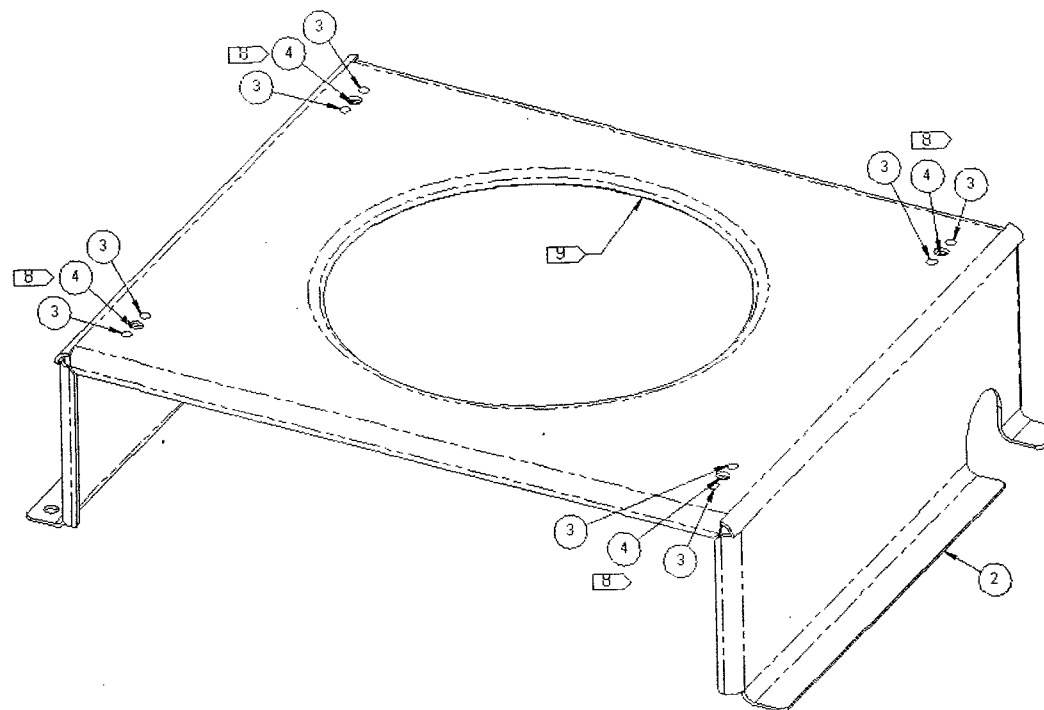
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	QTY. .041	PART NUMBER	DESCRIPTION
1	X	D4167-041	MOUNT ASSEMBLY
2	1	D4167-1	MOUNT
3	8	MS20426AD3-4	RIVET
4	4	MS21059L3	ANCHOR NUT (OR MS21060L3)



PRELIMINARY ISSUE

10.11.17

D4167-041 MOUNT ASSEMBLY

NOTES

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.42 lbs
- 8) INSTALL ANCHOR NUTS AFTER POWDER COAT
- 9) PRESS FLANGE USING DT9690 FLANGING TOOL BEFORE POWDER COAT

PA7	NEW ISSUE	DESCRIPTION	BY	DATE
REV.				
DESIGN		DART AEROSPACE LTD		
DRAWN		HAMKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.	REV. PA7	
MFG. APPR.		D4167	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		MOUNT	NTS	
DATE	10.11.17	<small>COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		